|  |  |  |
| --- | --- | --- |
| **Referencia:** 1973/0/0\_**v.00**  **Denominación:** Tarro 50ml Monopared | **Fecha plano :** 16/11/18  **Cavidades:** 2 / 2 | **Material :** PP / SMMA  **Máquina :** 24 |

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| **Motivo informe** :  Homologación molde nuevo. |

***INFORME TALLER***

|  |  |
| --- | --- |
| No hay informe | |
| **Responsable Taller :** Manuel Serrano | **Fecha:** |

***INFORME INYECCIÓN***

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| --- | --- |
|  | |
| **Responsable Taller :** Joan Fíguls | **Fecha:** 15/01/2019 |

***INFORME CALIDAD* ( Dimensional ).**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| |  |  |  |  |  |  |  | | --- | --- | --- | --- | --- | --- | --- | | **Nº Cota** | **Nominal** | **PP** | |  | **SMMA** | | | **Fig. D** | **Fig. B** | **Fig. D** | **Fig. B** | | **1** | **60,7** | 59,9 | 59,9 | 60,65 | 60,70 | | **2** | **58,7** | 57,5 | 57,8 | 58,5 | 58,6 | | **3** | **1,8** | 2,0 | 2,0 | 2,0 | 2,0 | | **4** | **Ø36,6** | 36,15 | 36,10 | 36,5 | 36,5 | | **5** | **Ø32,3** | 32,10 | 32,0 | 32,35 | 32,30 | | **6** | **R10** | R10 | R10 | R10 | R10 | | **7** | **6,1** | 6,0 | 6 – 6,2 | 6,2 | 6,2 | | **8** | **35,0** | 34,80 | 34,70 | 35,1 | 35,1 | | **9** | **R14** | R14 | R14 | R14 | R14 | | **10** | **Peso** | 17,6grs. | 17,8grs. | 22,0grs. | 22,2grs. | | |
| **Responsable Taller :** Quicu Estebanell | **Fecha:** 15/01/18 |

***INFORME FUNCIONAL***

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| |  |  |  |  |  | | --- | --- | --- | --- | --- | | **Nº Cota** | **Nominal** | **Fig. D** | **Fig. B** | **Resultado** | | **10** | **Montaje** |  |  |  | | **11** | **Acabado** |  |  |  | |

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| ***Resultado dimensional :*** |

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| **Conclusiones** : |

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| **Responsable Calidad :** Quicu Estebanell  **Fecha :** 15/01/2019 |

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